CHAIN HEADWAY



去毛邊專用刀柄
DEBURRING TOOL

影片
Video

內建張力調節機構，**伸縮10mm**，讓您在恆壓追蹤刀具的同時加工形狀複雜的工件！
Mechanically **Compensate 10mm** Edge Deviations For Undefined Edges.

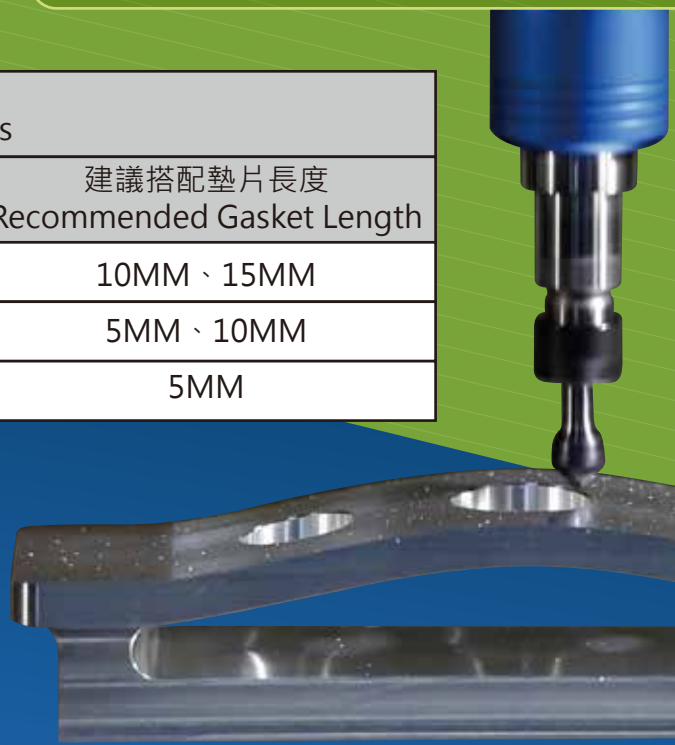
1 去毛邊
Deburring



2 能夠加工形狀複雜的表面。
Applicable for deburring uneven surfaces and undefined edges.

3 **業界最快等級！高效率！**
最高轉速達10,000min-1
Highly efficient with a max. revolution of 10,000 min-1.

4 根據工件材質和去毛邊量更換配件即可調整（內含 3 種不同長度墊片）
Includes three different lengths of gaskets to adjust compensation based on various workpiece materials and deburring needs.



切削參數 Cutting Parameters				
	轉速 S (rpm)	床台進給 F	下刀量 Ap(mm)	建議搭配墊片長度 Recommended Gasket Length
P	9000-10000	3000-5000	0.5	10MM、15MM
M	9000-10000	2000-3000	0.2	5MM、10MM
N	9000-10000	3000-5000	0.5	5MM

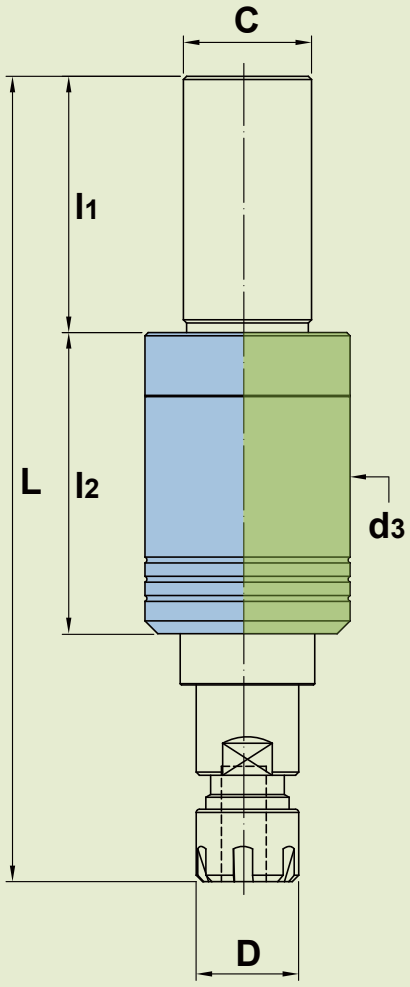
適用工具 Suitable Tools

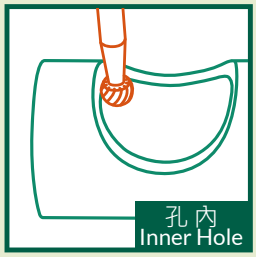
硬質合金棒和端形刷適用於去毛邊工具。
Carbide Deburring Cutters.

適用機器 Suitable Machines

加工中心、各種專用機器等。
CNC Machines and Dedicated Machines.

去毛邊專用刀柄
Deburring Tool



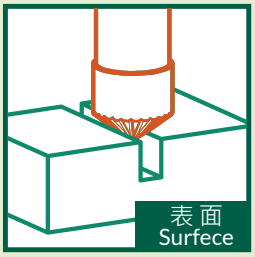


SPT
直柄前伸式刀桿
Pull-Type Deburring Tool Holder





SPC
直柄後縮式刀桿
Push-Type Deburring Tool Holder

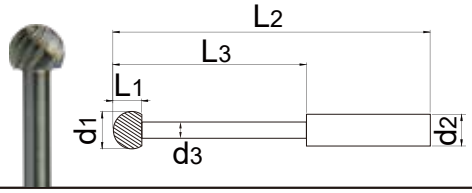
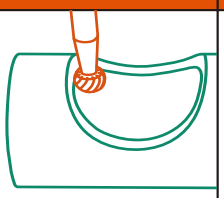
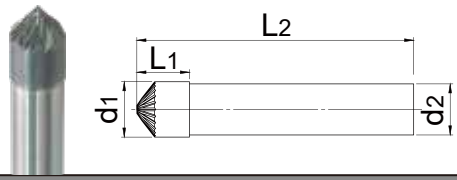
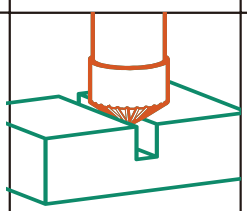


規格 Spec.	L	l1	l2	D	d3	C
SPT20-ER11M-40	119	40	37	16	32	20
SPC20-ER11M-40	126	40	37	16	32	20

可選配加工高硬度材質專用彈簧 規格:SP-0709-38L
Optional Springs Designed for High-Hardness Materials: SP-0709-38L



滾磨刀 (去毛刺用) Carbide Rotary Burrs

圖示 Image	規格 Spec.	尺寸 mm						加工應用 Application	搭配刀柄 Compatible with tool holder
		d1	d2	d3	L1	L2	L3		
	CGB0606-50-3-27	6	6	3	4.7	50	27		SPC SPT
	CGB0606-50	6	6	6	4.7	50	-		
	CGB1206-62	12	6	6	11	62	-		
	CGC0606-50	6	6	6	3	50	-		SPC

Website(中文) Website(EN)

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