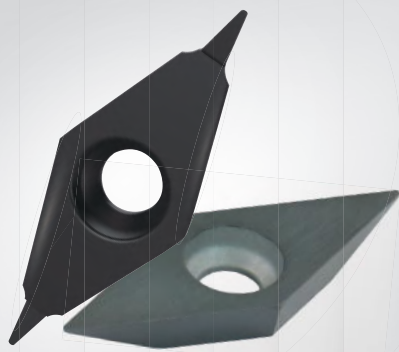




影片
Video

MEP

雕刻刀 Indexable Engraving Tools

捨棄式刀片
Indexable Insert

全研磨刀片
Fully Ground Insert

適用所有材料，如塑膠、非鐵金屬、鋁合金、銅合金、碳鋼、不鏽鋼。

Applicable to all materials, such as plastic, non-ferrous metals, aluminum alloy, copper alloy, carbon steel, and stainless steel.

捨棄式雕刻刀，節省停機換刀時間，優化雕刻及切削！

全研磨刀片，穩定刀片的重複定位精度，實現細膩雕刻！

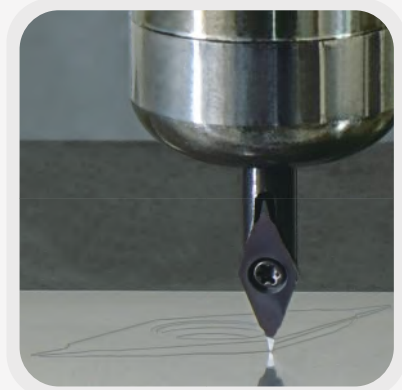
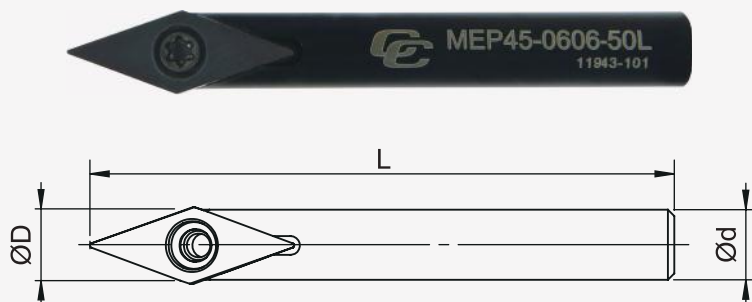
- 取代傳統刻字刀、球刀，具有耐磨性及良好的斷屑性，表面優異，不產生毛邊。

Indexable engraving tools save time by reducing tool changes and improving engraving and cutting processes !

Fully ground inserts ensure precise engraving by stabilizing repeated positioning accuracy!

- Replacing solid carbide ball nose end mills, the indexable type features better wear resistance and smoother chip breaking. Excellent surface finishing without burrs.

被加工材質 Machining Materials		刀片材質 Grade	主軸轉速 S (rpm)	每刃進給 fz(mm/rev)	下刀量 Ap(mm)
P	碳鋼 Carbon Steels	OM5040	8000~40000	0.008~0.05	0.05~0.3
	合金鋼 Alloyed Steels	OM5040	8000~40000	0.008~0.03	0.05~0.3
M	不鏽鋼 Stainless Steels	OM5040	8000~40000	0.008~0.05	0.05~0.2
N	鋁、非鐵金屬 Aluminum&Al	OM5005	8000~40000	0.008~0.08	0.05~0.3
H	高硬度材 <HRC50度 Heat Material <HRC50	OM4025	8000~35000	0.003~0.01	0.05~0.1



刀具規格 Tool Specification	D	d	L	刀片 Insert	螺絲 Screw	板手 Wrench
MEP-0606-50L-NO07	6.85	6	50	NO..07	M2.5-5.0-3.35-60	T8
MEP-0606-100L-NO07	6.85	6	100	NO..07	M2.5-5.0 -3.35-60	T8

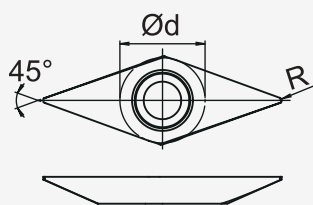


Fig.1

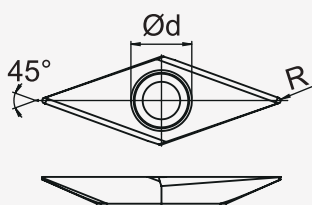


Fig.2

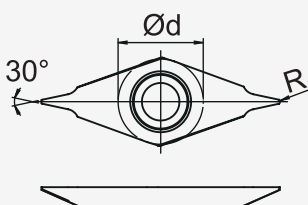


Fig.3

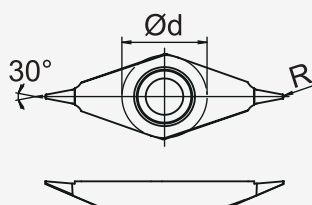


Fig.4

刀片規格 Insert Specification	刀片外觀 Insert Profile	適合加工 Machining Materials	θ	d	s	r	Fig.
NOGT070202-F45 OM4025	全平面 Full flat surface	H	45	6.35	2	0.2	1
NOGT070202-F30 OM4025	全平面 Full flat surface	H	30	6.35	2	0.2	3
NOGT070202-F45C OM5040	排屑槽 Chip breaker	P M	45	6.35	2	0.2	2
NOGT070202-F30C OM5040	排屑槽 Chip breaker	P M	30	6.35	2	0.2	4
NOGT070202-F45C OM5005	排屑槽 Chip breaker	N	45	6.35	2	0.2	2
NOGT070202-F30C OM5005	排屑槽 Chip breaker	N	30	6.35	2	0.2	4



Website(中文)



Website(EN)



LINE



WeChat



Facebook



YouTube